



FIG. 1

☐ Main - GE Appliances Camco & Mabe

Electronic First Piece System

Help

Help

Search

Create

Site Coordinator

Offline

Sites

300

OP1-ALL PRODUCTS ASIA GE
 041-DISHWASHER AP 3
 0W2-DISHWASHER CAMCO MONTREA
 065-ELECTRIC WATER HEATERS
 0V1-ELECTRO COMPONENT MEXICO
 064-GAS WATER HEATERS
 031-HOME LAUNDRY AP 1

302

Delete

304

Add

Select the name of Site Coordinator to delete

Enter the name of Site Coordinator to be added

FIG. 3

FIG. 2A

FIG. 2B

FIG. 2

2/8 +

- Submittals
 - 1 (Latest)
- Maintenance
 - Initial Request
 - Supplier Reply
- Measurement
 - Supplier
 - Dimension
 - Appearance
 - Lab
 - Mfg.
 - Dimension
 - Appearance
 - Lab
- Remarks
- Disposition
- Documents
- Charge History

Select Primary Site

031 - Home Laundry AP 1 (AP1) ▼

Select Other Site

Add Other Site Delete Site

Dwg. No:

PT/Op.*:

Part Name:

Sub System:

Rev.*: 0

Rev.*: 0

Manufacturing Contacts

Authority	Name*	Title*
Initiator*	Just Glenn A(LC26367)	AQ Eng ▼
Site Coordinator*		Proj Coord ▼
Dispositioner	Find	Design Eng ▼
Approver	Find	AQ Eng ▼
Quality Engineer	Find	AQ Eng ▼

Add Contacts Delete Contacts

**Select one of the Two

Internal Mfg:

Supplier Code:

Supplier Type

Supplier Name

Street Address1*

Street Address2*

City/State/Country/Zip*

Supplier POC*

User No*

Bus Phone*

E-mail Address*

Related Suppliers

Supplier Code/Name	Type	Authority
Find		

Add Supplier Delete Supplier

Parts Req For:	No. of Samples:
Dimension* <input type="radio"/> Yes <input checked="" type="radio"/> No	0 <input type="text"/>
Laboratory* <input type="radio"/> Yes <input checked="" type="radio"/> No	0 <input type="text"/>
Appearance* <input type="radio"/> Yes <input checked="" type="radio"/> No	0 <input type="text"/>
Toxicity <input type="radio"/> Yes <input checked="" type="radio"/> No	

← 200

FIG. 2A

← 200

Tooling No.			
Cavity			
First Piece Type*	<input checked="" type="radio"/> Tooling <input type="radio"/> Productor		
Reason for FPR*			
Due Date (MM/DD/YY)*			
Send Samples TO*			
Project No.			
Purchase Order No.*			
**Select one of the Two	BCR		
	BCN		
		BCN Sheet No.	0
Capability Study, Gage R&R requirements – ADD required dimensions			
Cap Study, Gage R&R	Dimension	Sheet	Zone
		0	
Add Documents		Delete Documents	
Required with first Piece Packet?			
Fpr Samples*	<input type="radio"/> Yes <input checked="" type="radio"/> No		
Process Flow/Map*	<input type="radio"/> Yes <input checked="" type="radio"/> No <input type="radio"/> On File		
Quality Plan*	<input type="radio"/> Yes <input checked="" type="radio"/> No <input type="radio"/> On File		
Required for CTQ	Capability Studies*	<input type="radio"/> Yes <input checked="" type="radio"/> No <input type="radio"/> On File	
	Gage R&R*	<input type="radio"/> Yes <input checked="" type="radio"/> No <input type="radio"/> On File	

1. * Indicates Required Fields
 2. ** Indicates any one of the two fields is Required
 3. Blue colored fields indicate Required fields

FIG. 2B

Worklist

Search

Create

Site Coordinator

Offline

Search Criteria

Search

Clear

First Piece Report Number

402

Site

404

AND

ALL

406

Base Drawing

Contact

Find

Supplier

Find

Internal Mfg

Project No

Sub System

BCN

BCR

Status

408

☐ Initiated

410

☐ Posted To Supplier

412

☐ Acknowledged By Supplier

414

☐ Waiting for Assignment

416

☐ Waiting For Disposition

FIG. 4

500

502

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Electronic First Piece System

Help

Worklist Search Create Site Coordinator Offline

Transfer Request

Worklist of
Jane Doe Find

Refresh

Initiated(5)

Posted To Supplier(1)

Acknowledged By Supplier(1)

Export Print Click On 'Fpr/Submittal' Value to Open a Specific First Piece Report

	Fpr/Submit	Base Dwg/Rev	Parts/Rev	Part Desc	Tool/Cavity	Supplier	Site	Status
Copy		1895-78/0	526A/0	WIDGET		GEA	031	Initiated
Copy	310100003/1	4569-789/1	52/1	HOSE		GEA	031	Initiated
Copy	410100004/1	/0	/0				041	Initiated
Copy	410100005/1	/0	/0				041	Initiated
Copy	F10100001/1	/0	/0				0F1	Initiated

504

FIG. 5

600

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Electronic First Piece System

Help

Worklist Search Create Site Coordinator Offline

Transfer Request

Worklist of
Jane Doe Find

Refresh

Initiated(4)

Export Print Click On 'Fpr/Submittal' Value to Open a Specific First Piece Report

	Fpr/Submit	Base Dwg/Rev	Parts/Rev	Part Desc	Tool/Cavity	Supplier	Site	Status
Copy	410100003/1	/0	/0				041	Initiated
Copy	410100004/1	/0	/0				041	Initiated
Copy	410100005/1	/0	/0				041	Initiated
Copy	F10100001/1	/0	/0				0F1	Initiated

Click Copy button to create a Design Report by copying an existing similar Report. (e.g., Making revisions).

602

FIG. 6

700

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□ □ ×

Electronic First Piece Online

FPR No/Submittal No: 410100003/1
 Status: Initiated
 Logged in As: Initiator

Save Changes
Cancel Changes
Save Offline
Print

- Submittals
 - 1 (Latest)
- Maintenance
 - Initial Request
 - Supplier Reply
- Measurement
 - Supplier
 - Dimension
 - Appearance
 - Lab
 - Mfg.
 - Dimension
 - Appearance
 - Lab
- Remarks
- Disposition
- Documents
- Charge History

Item No
Appearance Description
Disp Code
Comment After

Fill-in any required text information.

User may work offline to complete text fields.

◀
▶

Add Row
Delete Row

702

FIG. 7

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□ □ ×

Electronic First Piece Online

FPR No/Submittal No: 410100003/1
 Status: Posted To Supplier
 Logged in As: Initiator, Site Coordinator, Dispositioner

Save Changes
Cancel Changes
Save Offline
Print

- Submittals
 - 1 (Latest)
- Maintenance
 - Initial Request
 - Supplier Reply
- Measurement
 - Supplier
 - Dimension
 - Appearance
 - Lab
 - Mfg.
 - Dimension
 - Appearance
 - Lab
- Remarks
- Disposition
- Documents
- Charge History

Item
Characteristics
Units
Nom
+Tol
-Tol
Sheet
Zone
OTC
Meas Equip
Disp Code

Fill-in any required numerical information.

◀
▶

Add Row
Delete Row

702

FIG. 8

900

Electronic First Piece Online

FPR No/Submittal No: 410100003/1
 Status: Posted To Supplier
 Logged in As: Initiator, Site Coordinator, Dispositioner

Submittals

- 1 (Latest)
- Maintenance
 - Initial Request
 - Supplier Reply
- Measurement
 - Supplier
 - Dimension
 - Appearance
 - Lab
 - Mfg.
 - Dimension
 - Appearance
 - Lab
- Remarks
- Disposition
- Documents
- Charge History

Remarks for the FPR

Exemplary Remark	Entered On	Entered By
Dimensions for cavity 1, 2, 3, only... will submit cav. 4 dimensions after reworked.	02/02/01	L505271

Supplier's Remark

902

FIG. 9

1000

Electronic First Piece Online

FPR No/Submittal No: 410100003/1
 Status: Initiated
 Logged in As: Initiator

Submittals

- 1 (Latest)
- Maintenance
 - Initial Request
 - Supplier Reply
- Measurement
 - Supplier
 - Dimension
 - Appearance
 - Lab
 - Mfg.
 - Dimension
 - Appearance
 - Lab
- Remarks
- Disposition
- Documents
- Charge History

First Piece Report Status

Dimension

Laboratory

Appearance

Definitions of toxicity code, for example.

*Dimensioner should complete before sending to approver. (Use drop-down boxes.)

EL/Dev#

of Parts

Part Used On

Program Name

Program Desc

Sub Component

1002

FIG. 10

1100

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Electronic First Piece Online

FPR No/Submittal No: 410100003/1

Status: Initiated

Logged in As: Initiator

Save Changes Cancel Changes Save Offline Print

Post To Supplier Cancel Request

- Submittals
 - 1 (Latest)
- Maintenance
 - Initial Request
 - Supplier Reply
- Measurement
 - Supplier
 - Dimension
 - Appearance
 - Lab
 - Mfg.
 - Dimension
 - Appearance
 - Lab
 - Remarks
 - Disposition
- Documents
- Charge History

Description Updated By Last Updates

Opens File Menu

ADD

1002

Attach Documents

Allows user to add documents, e.g., Capability Study, Gage R&R, Quality Plans, etc. The appropriate data requirement fields will be checked yes, if any of these documents are required.

FIG. 11

1200

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Electronic First Piece Online

FPR No/Submittal No: 410100003/1

Status: Initiated

Logged in As: Initiator

Save Changes Cancel Changes Save Offline Print

Post To Supplier Cancel Request

- Submittals
 - 1 (Latest)
- Maintenance
 - Initial Request
 - Supplier Reply
- Measurement
 - Supplier
 - Dimension
 - Appearance
 - Lab
 - Mfg.
 - Dimension
 - Appearance
 - Lab
 - Remarks
 - Disposition
- Documents
- Charge History

Allows tracking who made revisions, when, and what changes were made.

Changes	Updated By	Updated On
ADD SITE=041	John Doe	2001-01-24
ADD CONTACT=L5052711	John Doe	2001-01-24
STATUS=Initiated	John Doe	2001-01-24

Revision History

FIG. 12